





FEATURES

- One Piece Stainless Steel Construction
- Digital Pressure and Temperature Output or Analog mV/Amplified Output
- Compact
- 17-4PH Stainless Steel
- Customizable

APPLICATIONS

- Pumps and Compressors
- Hydraulic/Pneumatic Systems
- Automotive Test Systems
- Energy and Water Management
- Medical Gas Pressure
- Leak Detection
- Remote Measuring Systems
- General Pressure Measurements

M3200 Pressure Transducer

SPECIFICATIONS

- Analog Outputs (V/mA)
- 14-Bit Digital Output for Pressure and 11-Bit for Temperature
- CE Compliance
- Weatherproof
- 0.5% zero offset, 1.5 % accuracy (Total error band)

The M3200 pressure transducer from the Microfused line of TE is suitable for measurement of liquid or gas pressure, even for difficult media such as contaminated water, steam, and mildly corrosive fluids.

The transducer pressure cavity is machined from a solid piece of 17-4PH stainless steel. The standard version includes a 1/4 NPT pipe thread allowing a leak-proof, all metal sealed system. With excellent durability, there are no O-rings, welds or organics exposed to the pressure media.

TE's proprietary Microfused technology, derived from demanding aerospace applications, employs micromachined silicon piezoresistive strain gages fused with high temperature glass to a stainless-steel diaphragm. This approach achieves media compatibility simply and elegantly while providing an exceptionally stable sensor without the PN junctions of conventional micromachined sensors.

This product is geared towards industrial and commercial OEMs for small to high volume applications. Standard configurations are suitable for many applications. Please contact factory for your customization needs.



STANDARD RANGES

Range (psi)	Range (bar)	Gage/Compound
0 to 100	0 to 007	•
0 to 250	0 to 017	•
0 to 500	0 to 035	•
0 to 01k	0 to 070	•
0 to 2k5	0 to 170	•
0 to 05k	0 to 350	•
0 to 7k5	0 to 500	•
0 to 10k	0 to 700	•

PERFORMANCE SPECIFICATIONS (ANALOG)

Unless otherwise specified: All parameters measured at 25°C

PARAMETERS	MIN TYP MAX		UNITS	NOTES		
Accuracy (Combined linearity, hysteresis & repeatability)	-0.25		0.25	% F.S BFSL		
Zero offset	-0.5		0.5	%F.S.	@ 25°C	
Pressure Cycles	1.0E+6			0~F.S. Cycles		
Proof Pressure	2X			Rated		
Burst Pressure	5X			Rated	≤20kpsi	
Isolation, Body to Any Lead	50			ΜΩ	@ 250V _{DC}	
Load Resistance (R _L)	>	100		kΩ	Voltage Output	
Load Resistance	<(Supply Vo	ltage-9V)/0.02	Ω	Current Output		
Current Consumption			5	mA	Voltage Output	
Dielectric Strength			2	mA	@500 V _{AC} 1 min	
Long Term Stability (1 year)	-0.25		0.25	%Span		
Total Error Band	-1.5		1.5	%F.S.	Over comp. temp	
Compensated Temperature	-20		85	°C		
Operating Temperature	-40		°C	Except Cable 105°C max		
Storage Temperature	-40	Except Cable 105°C max				
Weather proof Rating	IP67 for cable & M12 type, IP66 for Packard type, IP65 for Form C type Note 1					
Rise Time (10% - 90%)	<2 ms (mV Output); <3ms (mA Output)					
Wetted Material	17-4PH Stainless Steel					
Shock	50g, 11 msec	Half Sine Sho	ock per MIL-S	TD-202G, Method 213B,	Condition A	
Vibration		±20g, MIL-ST	D-810C, Proc	edure 514.2-2, Curve L		

Compliances⁶

EN 55022 Emissions Class A & B

IEC 61000-4-2 Electrostatic discharge immunity (4kv contact / 8kv air discharge)

IEC 61000-4-3 Radiated, Radio-Frequency Electromagnetic field immunity (10 V/m; 80M-1GHz; 3 V/m, 1.4 – 2.0GHz; 1 V/m, 2.0 – 2.7GHz) IEC 61000-4-4 Electrical Fast Transient/Burst Immunity (±1kV)

IEC 61000-4-5 Surge (line to line: ± 1.0 kV/42 Ω ; Line to case: ± 1.0 kV/42 Ω)

IEC 61000-4-6 Immunity to conducted disturbances, induced by radio-frequency fields (150k-80MHz, $3V_{RMS}$ for current output model, $10V_{RMS}$ for voltage model)



PERFORMANCE SPECIFICATIONS (DIGITAL)

Unless otherwise specified: All parameters measured at 25°C & 3.3vDC

PARAMETERS	MIN TYP		MAX	UNITS	NOTES	
Output at Zero Pressure	750	1000	1250	Count		
Output at FS Pressure	14720	15000	15250	Count		
Current Consumption			3.5	mA		
Current Consumption (sleep mode)			5	μA		
Supply Voltage	2.7		5.0	V		
Proof Pressure	2X			Rated		
Burst Pressure	5X			Rated	No More than 20kpsi	
Isolation, Body to Any Lead	50			MΩ	@ 250V _{DC}	
Pressure Cycles	1.00E+6			0~F.S. Cycles		
Pressure Accuracy (RSS combined Non-Linearity, Hysteresis & Repeatability)	-0.25		0.25	%F.S. BFSL	@ 25°C	
Temperature Accuracy	-3		3	°C	Note 2	
Long Term Stability (1 year)	-0.25		0.25	%F.S.		
Total Error Band	-1.5		1.5	%F.S.	Over comp Temp.	
Compensated Temperature	0		55	°C		
Compensated Temperature Output	512		1075	Count	For reference	
Operating Temperature	-20		+85	°C		
Storage Temperature	-40		+85	°C		
Response time			3	ms @ 4MHz	Non-sleep mode, note 3	
Response time			8.4	ms @ 4MHz	Sleep mode, note 3	
Wetted Material (except elastomer seal)	17-4PH Stainless Steel					
Shock	50g, 11 msec Half Sine Shock per MIL-STD-202G, Method 213B, Condition A					
Weather proof Rating ³	IP67					
Vibration	±20g, MIL-STD-810C, Procedure 514.2-2, Curve L					

Compliance⁶

EN 55011 Emissions Class A & B

IEC 61000-4-2 Electrostatic Discharge Immunity (4kV contact/8kV air discharge)

IEC 61000-4-3 Radiated Radio-Frequency Electromagnetic Field Immunity (1V/m, 80M-1GHz; 3 V/m, 1.4 – 2.0GHz; 1V/m, 2.0-2.7GHz)

IEC 61000-4-4 Electrical Fast Transient/Burst Immunity (±1kV)

IEC 61000-4-6 immunity to conducted disturbances, induced by radio-frequency fields (150k-80MHz, 3VRMs)

Notes

1. Weather-proof ratings are met when the mating connectors are properly installed and cable termination to dry and clean area. For Cable option, IP67 is guaranteed under room temperature.

- 2. Reflect pressure port diaphragm temperature over the compensated temperature range.
- 3. Response time is from power on to reading measurement data.
- 4. For all CE compliance test, max allowed output deviation is ±1.5%F.S.
- 5. All Configurations are built with Voltage Reverse and output Short-Circuit Protections.
- 6. For communication and interfacing, refer to document 'Interfacing to MEAS Digital Pressure Modules' online



DIMENSIONS



Digital Output I ² C Wiring					
Connection	+Supply	-Supply	SCL	SDA	
Cable	RED	BLACK	WHITE	GREEN	
M12	1	3	4	2	

Current Output Wiring							
Connection	+Supply	-Supply	NC. Pins	P _{REF} Vent			
Packard A	A	В	С	Hole through connector			
Packard B	В	A	С	Hole through connector			
Form C	1	2	3, 4	Thread through connector			
Cable	Red	Black	-	In Cable			
M12	1	3	2,4	Hole through connector			



- 2.30 MAX



M12	



Voltage Output Wiring								
Connection	+Supply	-Supply	+Output	-Output	NC. Pins*	P _{REF} Vent		
Packard A	A	В	С	-	-	Hole through Connector		
Packard B	В	A	С	-	-	Hole through Connector		
Form C	1	2	3	-	4	Thread through Connector		
Cable	Red	Black	White	Not connected	-	In Cable		
M12	1	3	2		4	Hole through Connector		



Notes:

*NC. Pins are reserved for factory use only. DO NOT CONNECT.

**For cable connections, drain wire is internally terminated to pressure port.

drain wire is not available for I2C output option

*** Cable material : 4C*22AWG + DRAIN + AL.MYLAR + PVC Jacket

Transmitter of gage pressure type requires vent to atmosphere on the pressure reference side.

Accomplished via cable from transmitter or through customer mating connector/cable assembly which has internal vent path (end of cable should be terminated to clean & dry area)

Weather-proof Ratings are met when Mating Connectors are installed properly, and cable termination is to dry and clean area.

PRESSURE PORTS

Code	Pressure Port	Dim C	Recommended Torque [Nm]
4	7/16-20 UNF Male SAE J1926-2 Straight Thread O-Ring BUNA-N 90SH ID8.92xW1.83mm	0.45 [11.43]	18-20
5	1/4-18 NPT	0.65 [16.51]	2-3 TFFT*
6	1/8-27 NPT	0.53 [13.46]	2-3 TFFT*
В	G1/4 JIS B2351 with NBR O-ring	0.47 [11.94]	30-35
E	1/4-19 BSPT	0.50 [12.70]	2-3 TFFT*
Ρ	7/16-20 UNF Female SAE J513 Straight Thread w/ Integral Valve Depressor	0.43 [10.92]	15-16

*Turn From Finger Tight



DIGITAL PRESSURE OUTPUT

%	Output D	igital Counts (Decimal)	Digital Counts (Hex)
	0%	1000	0x3E8
	5%	1700	0X6A4
	10%	2400	0X960
:	50%	8000	0X1F40
1	90%	13600	0X3520
	95%	14300	0X37DC
1	100%	15000	0X3A98





DIGITAL TEMPERATURE OUTPUT

Output °C	Digital Counts (Decimal)	Digital counts
0	512	0x200
10	614	0x266
25	767	0x2FF
40	921	0x399
55	1075	0x433





OUTPUT (ANALOG)

Code	Output	Supply	Ratiometricity	Red	Black	Green	White
3	0.5 – 4.5V	5 ± 0.25V	Yes	+Supply	Common	Not connected	+Output
5	4 – 20mA	9 – 30V	No	+Supply	-Supply	Not connected	Not connected
6	0 – 5 V	8 – 30V	No	+Supply	-Supply	Not connected	+Output
7	0 – 10 V	12 – 30 V	No	+Supply	-Supply	Not connected	+Output
8	1 – 5 V	8 – 30 V	No	+Supply	-Supply	Not connected	+Output

OUTPUT (DIGITAL)

Code	Output	Supply	Red	Black	Green	White
J	l ² C	2.7 – 5.0V	+Supply	-Supply	SDA	SCL



ORDERING INFORMATION

For Analog Output:



All Configurations are built with Voltage Reverse and Output Short-Circuit Protections.

Click here for Torque Recommendation

Ε

Ρ

1/4-19 BSPT

with Integral Valve Depressor

7/16-20 UNF Female SAE J513 Straight Thread



For Digital Output:



*Available for G1/4 port only,More snubber options, please consult with factory.

Sleep		
0	Non-Sleep Mode	
1	Sleep Mode	

Digita	Digital Address (Digital ONLY)						
0	0X28H						
1	0X36H						
2	0X46H						
3	0X48H						
4	0X51H						

M32 <u>J L</u> – 0<u>0</u>0 <u>0 0 4</u> – <u>250P</u> <u>G</u>

Pressure Type					
G	Gage				
C Compound					

Compound pressure range is -14.7 to XXX psiG or -1 to XXX barG. Ex. 200PC: -14.7 to 200psiG, 020BC: -1 to 20 barG

Pressure Range								
psi	bar							
STD	STD							
100P	007B							
250P	017B							
500P	035B							
01KP	070B							
2K5P	170B							
05KP	350B							
7K5P	500B							
10KP	700B							

Pressure Ranges between 100-10000psi (7-700bar) are all available. Change Pressure Number Accordingly

Pressure Port							
Code	Description						
4	7/16-20 UNF Male SAE J1926-2 Straight Thread O-ring BUNA-N 90SH ID8.92xW1.83mm						
5	1/4-18 NPT						
6	1/8-27 NPT						
В	G1/4 JIS B2351 with NBR O-ring						
E	1/4-19 BSPT						
Р	7/16-20 UNF Female SAE J513 Straight Thread with Integral Valve Depressor						

Click here for Torque Recommendation

All Configurations are built with Voltage Reverse and Output Short-Circuit Protections.

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RoHS

FEATURES

- Compact size
- Lightweight core
- ±0.25% linearity (100% stroke)
- Shock and vibration tolerant
- Stainless steel case
- Calibration certificate supplied with each unit

APPLICATIONS

- X, Y, Z stage position feedback
- Wire-die bonding machines
- Cylinder position feedback
- Voice coil testing
- Materials testing machines
- Space restricted installations

MHR SERIES

Miniature General Purpose AC LVDT

SPECIFICATIONS

- Small size and low mass core
- High output signal
- Stroke ranges from ± 0.005 to ±2 inches
- AC operation from 2kHz to 20kHz
- Stainless steel housing
- Imperial or metric threaded core

The legendary **MHR Series** LVDTs provide precision measurements in space restrictive applications. With a diameter of just 3/8 inch [9.5mm], and an extremely lightweight core, the MHR Series is ideal for applications where excessive core weight could influence the motion; with less inertia, accurate measurements at higher displacement speeds are easier to achieve. The lightweight core also reduces mechanical stresses and helps preserve the structural integrity of the core actuation assembly.

The high output sensitivity resulting from the close electrical coupling between the coil and core provides ample signal for interfacing with practically all signal conditioners and conditioning circuits. The magnetic stainless steel housing provides electromagnetic and electrostatic shielding.

The high temperature operation ($200^{\circ}C$) model, MHR-T is available for stroke ranges of ± 0.025 to ± 1 inch. A High pressure (vented case) model, MHR-V is also available. The MHR is compatible with the full line of Measurement Specialties LVDT signal conditioners.

Like in most of our LVDTs, the MHR windings are vacuum impregnated with a specially formulated, high temperature, flexible resin, and the coil assembly is potted inside its housing with a two-component epoxy. This provides excellent protection against hostile environments such as high humidity, vibration and shock.

PERFORMANCE SPECIFICATIONS

ELECTRICAL SPECIFICATIONS (common)						
Input voltage	3 VRMS sine wave					
Input frequency	2kHz to 20kHz					
Test frequency	2.5kHz (standard)					

ELECTRICAL SPECIFICATIONS @ 10kHz (recommended operation)									
Parameter	MHR 005	MHR 010	MHR 025	MHR 050	MHR 100	MHR 250	MHR 500	MHR 1000	MHR 2000
Stroke range	±0.005 [±0.13]	±0.010 [±0.25]	±0.025 [±0.64]	±0.05 [±1.27]	±0.10 [±2.54]	±0.25 [±6.35]	±0.5 [±12.7]	±1 [±25.4]	±2 [±50.8]
Sensitivity V/V/inch [mV/V/mm]	8.70 [343]	6.05 [238]	8.10 [319]	3.15 [124]	2.80 [110]	2.07 [81.5]	1.96 [77.2]	0.77 [30.3]	0.49 [19.3]
Output at stroke ends mV/V (*)	43.5	60.5	202.5	157.5	280	517.5	980	770	980
Phase shift	+38°	+20°	+21°	+8°	+5°	+7°	+7°	-1°	-15°
Input impedance (PRIMARY)	84Ω	165Ω	238Ω	419Ω	400Ω	345Ω	264Ω	155Ω	504Ω
Output impedance (SECONDARY)	302Ω	300Ω	485Ω	154Ω	200Ω	420Ω	810Ω	450Ω	1780Ω
Non-linearity					±% of FR				
@ 50% stroke	0.20	0.10	0.15	0.15	0.15	0.15	0.15	0.20	/
@100% stroke (max)	0.25	0.25	0.25	0.25	0.25	0.25	0.25	0.25	0.50
@125% stroke	0.30	0.35	0.25	0.35	0.25	0.35	0.30 (**)	0.50	/
@150% stroke	0.40	0.35	0.30	0.50	0.30	0.50 (**)	0.75 (**)	/	/
Null voltage (max.)	2.5% FRO 1.0% FRO 0.5% of FRO								

ELECTRICAL SPECIFICATIONS @ 2.5kHz (standard calibration)									
Parameter	MHR 005	MHR 010	MHR 025	MHR 050	MHR 100	MHR 250	MHR 500	MHR 1000	MHR 2000
Stroke range	±0.005 [±0.13]	±0.010 [±0.25]	±0.025 [±0.64]	±0.05 [±1.27]	±0.10 [±2.54]	±0.25 [±6.35]	±0.5 [±12.7]	±1 [±25.4]	±2 [±50.8]
Sensitivity V/V/in [mV/V/mm]	3.19 [126]	3.36 [132]	4.36 [172]	2.55 [100]	2.40 [94]	1.73 [68]	1.60 [63]	0.70 [27]	0.47 [19]
Output at stroke ends, mV/V (*)	16	33.6	109	127.5	240	432.5	800	700	940
Phase shift	+73°	+59°	+58°	+36°	+30°	+33°	+23°	+6°	+3°
Input impedance (PRIMARY)	59Ω	78Ω	116Ω	141Ω	135Ω	147Ω	145Ω	100Ω	304Ω
Output impedance (SECONDARY)	260Ω	192Ω	286Ω	90Ω	125Ω	268Ω	445Ω	370Ω	13620Ω
Non-linearity					±% of FR				
@ 50% stroke	0.20	0.10	0.15	0.15	0.15	0.15	0.15	0.20	/
@100% stroke (max)	0.25	0.25	0.25	0.25	0.25	0.25	0.25	0.25	0.25
@125% stroke	0.30	0.35	0.25	0.35	0.25	0.35	0.30 (**)	0 .50	/
@150% stroke	0.40	0.35	0.30	0.50	0.30	0.50 (**)	0.75 (**)	/	/
Null voltage (max)	3% FRO	0.5% of FRO							

(*) Unit for output at stroke ends is millivolt per volt of input voltage

(**) Requires special reduced core length

ENVIRONMENTAL SPECIFICATIONS & MATERIALS							
Operating temperature	-65°F to +300°F [-55°C to 150°C]						
Shock survival	1,000 g (11ms half-sine)						
Vibration tolerance	20 g up to 2KHz						
Housing material	AISI 400 Series stainless steel						
Electrical connection	Six lead-wires, 32 AWG stranded Copper, PTFE insulated, 1 foot [0.3m] long (longer wires optional)						
IEC 60529 rating	IP61						

<u>Notes</u>:

All values are nominal unless otherwise noted

Electrical specifications are for the test frequency indicated in the table

Dimensions are in inch [mm] unless otherwise noted

FR: Full Range is the stroke range, end to end; FR=2xS for ±S stroke range

FRO (Full Range Output): Algebraic difference in outputs measured at the ends of the range

MECHANICAL SPECIFICATIONS

Parameter	MHR 005	MHR 010	MHR 025	MHR 050	MHR 100	MHR 250	MHR 500	MHR 1000	MHR 2000
Body longth "A"	0.375	0.535	0.660	0.815	0.990	1.850	3.300	5.600	8.000
Body length A	[9.5]	[13.6]	[16.8]	[20.7]	[25.1]	[47.0]	[83.82]	[142.2]	[203.2]
Coro longth "P"	0.180	0.233	0.400	0.500	0.625	1.125	2.000	3.000	3.00
	[4.6]	[5.9]	[10.2]	[12.7]	[15.9]	[28.6]	[50.8]	[76.2]	[76.2]
Body weight oz	0.07	0.11	0.18	0.21	0.21	0.32	0.60	0.92	1.4
[g]	[2]	[3]	[5]	[6]	[6]	[9]	[17]	[26]	[40]
Core weight oz	0.004	0.007	0.016	0.016	0.025	0.032	0.056	0.088	0.088
[g]	[0.1]	[0.2]	[0.5]	[0.5]	[0.7]	[0.9]	[1.6]	[2.5]	[2.5]



Dimensions are in inch [mm]

WIRING INFORMATION





ORDERING INFORMATION

Description	Model	Part Number
±0.005 inch LVDT	MHR 005	02560405-000
±0.010 inch LVDT	MHR 010	02560406-000
±0.025 inch LVDT	MHR 025	02560407-000
±0.05 inch LVDT	MHR 050	02560408-000
±0.10 inch LVDT	MHR 100	02560409-000

Description	Model	Part Number		
±0.25 inch LVDT	MHR 250	02560410-000		
±0.5 inch LVDT	MHR 500	02560411-000		
±1 inch LVDT	MHR 1000	02560412-000		
±2 inch LVDT	MHR 2000	02561033-000		

OPTIONS		
5.0 kHz calibration		XXXXXXXX-002
10 kHz calibration		XXXXXXXX-003
Metric threaded core		XXXXXXXX-006
10 foot long lead-wires	Consult factory	XXXXXXXXX-040

<u>Note</u>: Add multiple option dash numbers together to determine proper ordering suffix Example: MHR 1000, ±1 inch, with 5 kHz calibration and metric threaded core, P/N 02560412-008

ACCESSORIES		
Core connecting rod, 6 inches long, 1-72 threads	05282945-006	
Core connecting rod, 12 inches long, 1-72 threads	05282945-012	
Core connecting rod, 24 inches long, 1-72 threads	05282945-024	
Core connecting rod, 36 inches long, 1-72 threads	05282945-036	
Core connecting rod, 6 inches long, M2x0.4 metric threads	05282976-006	
Core connecting rod, 12 inches long, M2x0.4 metric threads	05282976-012	
Mounting block	04560954-000	

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